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Canada

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D350-636-018

Job Sheet 196222



Part No: D350-636-018

Job Qty: 1 pcs

Part Name: Skidtube RH, Run-on Landing, DART (Apical) Tri-Bag/Air Cruisers Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 6/24/19

Created By: Jennifer Renwick

Type: Return

Description: RA557

Note: DWG D4168-044 REV.C IPP rev:A 10.09.28 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP Rev:C 11.10.18 as per NCR 11-906 DD verf:EC IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC IPP REV:E 13.08.28 PER ECN13-594 DD VERF:JLM IPP REV:F 18.11.12 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials



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Container No: S190117



Part: D350-636-018

Job No: 196222

Serial No/Batch: S190117

Revision: C

Inspector:

Exp Date:

Instructions: FAA STC SR00646SE 18/10/17, TC STC SH99-7 Issue 2, EASA STC

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
400	Rework - 1 - Startup	1 pcs	6/24/19	0.00	1.00		Spray Paint - 1		AS 19-6-20
							Spray Paint - 2		
							Spray Paint - 3		
							Spray Paint - 4		
410	Rework - 2 - B4B	1 pcs	6/24/19	0.00	0.00		QC 14 - 15		
							QC 14 - 2		
							QC 14 - 34		
							QC 14 - 41		
							QC 14 - 51		
							QC 14 - 58		
							QC 14 - 59		
							QC 14 - 9		DAS 19 9-00
							QC 14 - 68		
							QC 14 - 40		
							QC 14 - 19		
							QC 14 - 43		
							QC 14 - 24		
420	Packaging 3-1 - Stock - B4B	1 pcs	6/24/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		DAS 21 AUG 09 2019
430	DC - 1 - B4B	1 pcs	6/24/19	0.00	0.00		DC - 1 - B4B		
							DC - 2 - B4B		
440	QC 21 - FG	1 pcs	6/24/19	0.00	0.00		QC 21 - FG - 21		
							QC 21 - FG - 70		DAS 21 AUG 09 2019
							QC 21 - SA - 53		

Part Op 400 - ****REPAIR SCRATCH**** REF: RA557 ALODINE ONLY PRIME AND PAINT AS PER DWG AND QSI005
 Descriptions: PRIMER BATCH: 5181640 PAINT BATCH: 5183315
 420 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPPD350-636-018 Location :FG071
 430 - Document Control Photocopy blue file and type labels per PPP D350-636-018 CHG 006
 440 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-636-018	Skidtube RH, Run-on Landing, DART (Apical) Tri-Bag/Air Cruisers Float Comp.	1 pcs (1 ea)	400-Rework - 1 - Startup	S147230
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
400-Rework - 1 - Startup	D350-636-018	1	1	1
Allocated Container Detail				
Qty	Container No	Location	Init	
1	S147230	conditional release		
Part Specifications				
Specifications could not be found.				

Plex 6/10/19 10:11 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA557

Added

→ 400 Rework Startup

Spray paint

→ 410 Rework-2-B4B

Qc 14

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-636-018	B158260		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE		S147230		Kit complete and not opened by customer, but scratch in mid section needs to be sanded out. Disassemble , sand-out scratch, re-alodine, spraypaint, re-assemble , return to stock at CHG 006. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 31-Jan-19

Special Return/Rework Instructions:

Check with Andy for repair

1 Start → Spray paint

2 R → Touch up.

3 R → Qc 14

4 R →

5 R →

6 R →

Inform Dave